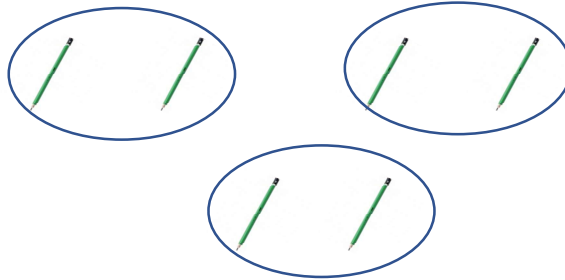
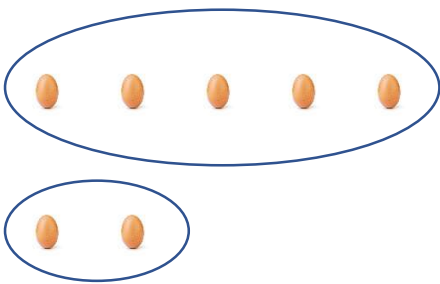


Ajouter des dizaines entières

1. Calcule le nombre d'œufs et de crayons :



$\dots\dots\dots + \dots\dots\dots = \dots\dots\dots$	$\dots\dots\dots + \dots\dots\dots + \dots\dots\dots = \dots\dots\dots$
---	---



(20 crayons)



$\dots\dots\dots + \dots\dots\dots = \dots\dots\dots$	$\dots\dots\dots + \dots\dots\dots + \dots\dots\dots = \dots\dots\dots$
---	---

2. Fais les calculs :

$4 + 1 = \dots\dots$	$2 + 2 = \dots\dots\dots$	$3 + 4 = \dots\dots\dots$	$6 + 1 = \dots\dots\dots$
$40 + 10 = \dots\dots\dots$	$20 + 20 = \dots\dots\dots$	$30 + 40 = \dots\dots\dots$	$60 + 10 = \dots\dots\dots$

$30 + 20 = \dots\dots$	$40 + 30 = \dots\dots$	$30 + 30 = \dots\dots\dots$
$50 + 10 = \dots\dots$	$60 + 20 = \dots\dots$	$40 + 40 = \dots\dots\dots$

3. Complète les trous par < > = :

$20 + 20 \dots\dots\dots 30 + 10$

$40 + 30 \dots\dots\dots 50 + 10$

$60 + 10 \dots\dots\dots 30 + 20$

$10 + 10 \dots\dots\dots 30 + 10$

$50 + 20 \dots\dots\dots 40 + 30$

$20 + 20 \dots\dots\dots 10 + 50$