

Prénom : _____

CALCUL AUTOMATISE : les doubles

Calcule les additions.

$28 + 28 = \underline{\hspace{2cm}}$

$30 + 30 = \underline{\hspace{2cm}}$

$18 + 18 = \underline{\hspace{2cm}}$

$68 + 68 = \underline{\hspace{2cm}}$

$36 + 36 = \underline{\hspace{2cm}}$

$32 + 32 = \underline{\hspace{2cm}}$

$78 + 78 = \underline{\hspace{2cm}}$

$90 + 90 = \underline{\hspace{2cm}}$

$73 + 73 = \underline{\hspace{2cm}}$

$29 + 29 = \underline{\hspace{2cm}}$

$80 + 80 = \underline{\hspace{2cm}}$

$69 + 69 = \underline{\hspace{2cm}}$

$49 + 49 = \underline{\hspace{2cm}}$

$77 + 77 = \underline{\hspace{2cm}}$

$83 + 83 = \underline{\hspace{2cm}}$

$55 + 55 = \underline{\hspace{2cm}}$

$36 + 36 = \underline{\hspace{2cm}}$

$43 + 43 = \underline{\hspace{2cm}}$

$4 + 4 = \underline{\hspace{2cm}}$

$40 + 40 = \underline{\hspace{2cm}}$