

ceiture marron  
entrainement 1



- a)  $28 + 20 = \dots$
- b)  $15 + 30 =$
- c)  $12 + 20 = \dots$
- d)  $30 + 18 = \dots$
- e)  $20 + 15 = \dots$

- f)  $38 - 20 = \dots$
- g)  $27 - 10 = \dots$
- h)  $45 - 20 = \dots$
- i)  $28 - 10 = \dots$
- j)  $49 - 20 = \dots$

ceiture marron  
entrainement 4



- a)  $48 + 20 = \dots$
- b)  $35 + 30 =$
- c)  $42 + 20 = \dots$
- d)  $40 + 18 = \dots$
- e)  $30 + 15 = \dots$

- f)  $48 - 20 = \dots$
- g)  $47 - 30 = \dots$
- h)  $35 - 20 = \dots$
- i)  $38 - 10 = \dots$
- j)  $29 - 20 = \dots$

ceiture marron  
entrainement 2



- a)  $38 + 20 = \dots$
- b)  $25 + 30 =$
- c)  $32 + 20 = \dots$
- d)  $20 + 18 = \dots$
- e)  $40 + 15 = \dots$

- f)  $58 - 20 = \dots$
- g)  $57 - 10 = \dots$
- h)  $25 - 20 = \dots$
- i)  $48 - 10 = \dots$
- j)  $39 - 20 = \dots$

ceiture marron  
entrainement 5



- a)  $38 + 30 = \dots$
- b)  $25 + 20 =$
- c)  $32 + 10 = \dots$
- d)  $20 + 48 = \dots$
- e)  $40 + 25 = \dots$

- f)  $35 - 20 = \dots$
- g)  $28 - 10 = \dots$
- h)  $44 - 20 = \dots$
- i)  $25 - 10 = \dots$
- j)  $37 - 20 = \dots$

ceiture marron  
entrainement 3



- a)  $48 + 30 = \dots$
- b)  $35 + 20 =$
- c)  $42 + 10 = \dots$
- d)  $40 + 17 = \dots$
- e)  $30 + 25 = \dots$

- f)  $35 - 10 = \dots$
- g)  $28 - 20 = \dots$
- h)  $44 - 30 = \dots$
- i)  $25 - 20 = \dots$
- j)  $37 - 20 = \dots$

ceiture marron  
entrainement 6



- a)  $17 + 30 = \dots$
- b)  $45 + 20 =$
- c)  $32 + 30 = \dots$
- d)  $20 + 17 = \dots$
- e)  $30 + 27 = \dots$

- f)  $49 - 10 = \dots$
- g)  $38 - 20 = \dots$
- h)  $54 - 30 = \dots$
- i)  $55 - 20 = \dots$
- j)  $47 - 20 = \dots$