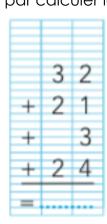
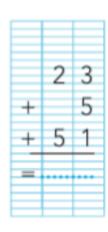
Calcul CP: des additions posées. Commence par calculer les unités.





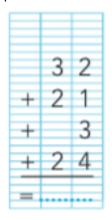
Pose et calcule :

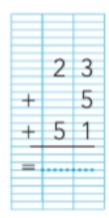
$$20 + 32 + 5 + 21 = \dots$$
 et $15 + 25 + 17 = \dots$





Calcul CP: des additions posées. Commence par calculer les unités.





Pose et calcule:

$$20 + 32 + 5 + 21 = \dots$$
 et $15 + 25 + 17 = \dots$

